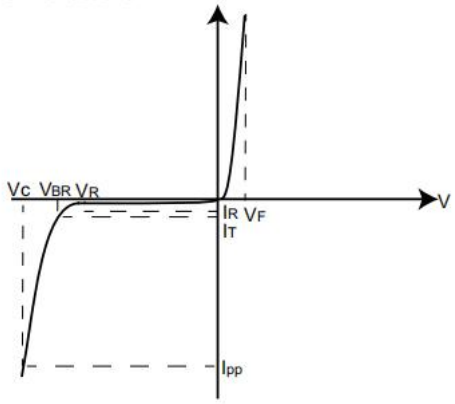
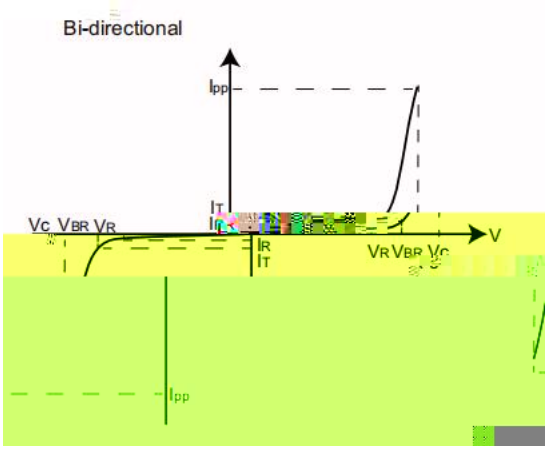
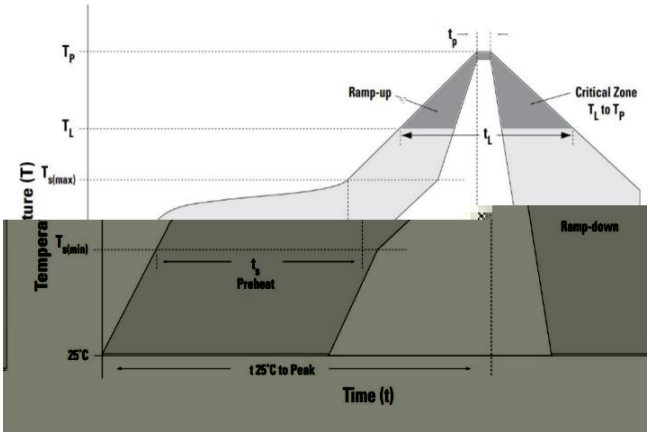
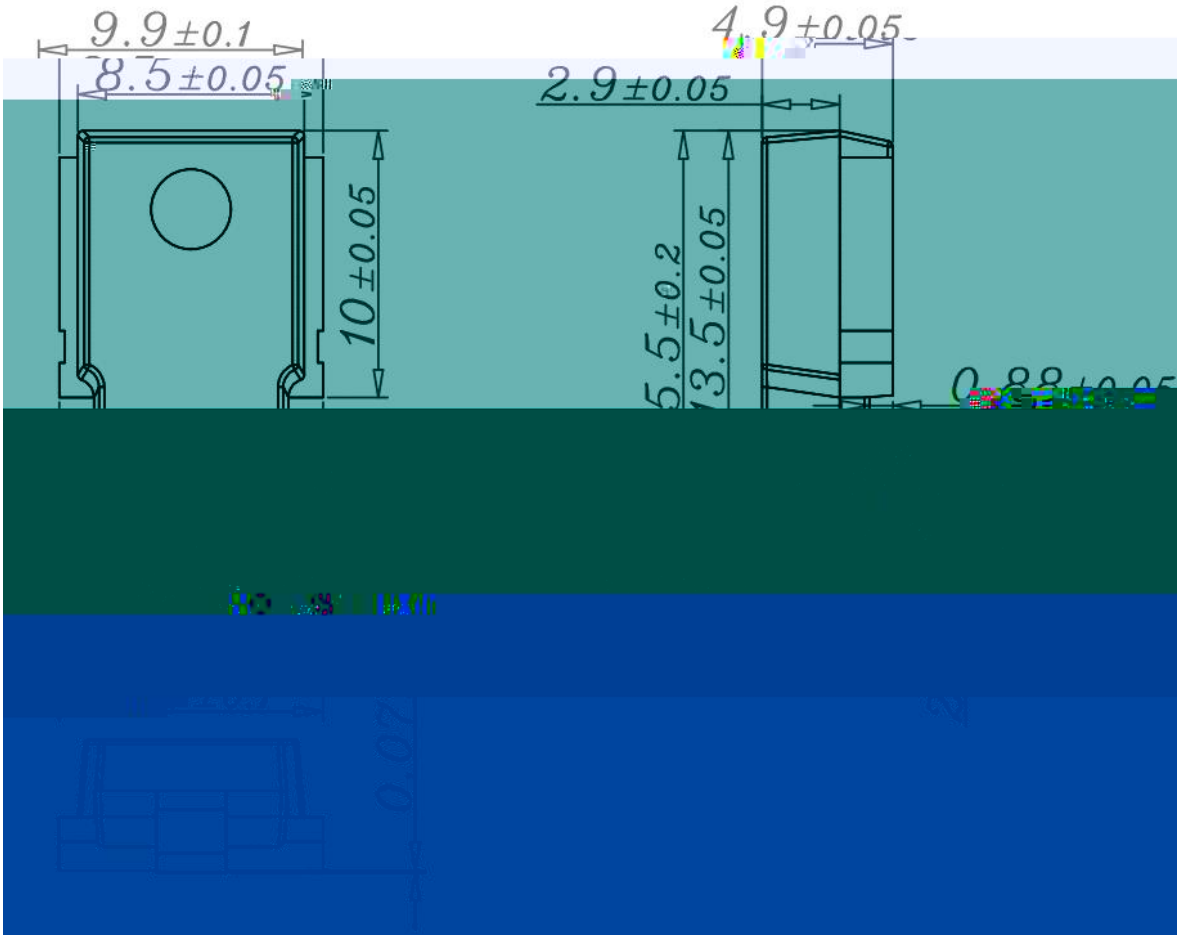
Uni-directional



Bi-directional




t_p
T_P
Ramp-up
Critical Zone
T_L to T_P
T_L
t_L
$T_{s(max)}$
Temperature (T)
$T_{s(min)}$
Ramp-down
t_s
Preheat
25°C
t 25°C to Peak
Time (t)


9.9±0.1
8.5±0.05
10±0.05
4.9±0.05
2.9±0.05
5.5±0.2
13.5±0.05

Product Type

Marking Code
